Qty:

10 Um:

Each

Date: User: **Estimate Number** This Issue Prsht Rev. First Issue Comment

Friday, 01/08/2008 10:42:34 AM

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Description:

304/316 0.125 Sheet

EC

Drawing Number

Project Number

Drawing Revision

: LUG

: D22531

: N/A

: C

: D2253 REV C

: 08/08/2008

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number : 40894 : 11886

P.O. Number

: 01/08/2008

: NC

: //

: 37758 **Previous Run**

Written By

Checked & Approved By

Updated for laser cutting

Est Rev:D Now on Waterjet 06-06-16 JLM

: SMALL/MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

M304S11GA 1.0



Comment: Qty.:

0.1302 sf(s)/Unit Total:

1.3020 sf(s)

304/316 .125 Sheet

Batch: (08(56

WATER JET 2.0



Comment: FLOW WATER JET

1-Cut as per Dwg D2253

Dwg Rev:____

(B 8-8-12

Prog Rev:___



2-Deburr if necessary

3.0 QC2



B 8-8-12

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 **PACKAGING 1** PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

FINAL INSPECTION/W/O RELEASE



5.0 QC21





Comment: FINAL INSPECTION/W/O RELEASE

061



Dart Aerospace Ltd

W/O:		WORK ORDER (WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:
	18/6	DI ABBED HAN AGHEADIA	MOE (MOD)		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B				Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
ı											

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
										
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _				
			QA:	N/C Close	d:	Date:				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	· · · · · · · · · · · · · · · · · · ·	Verification Section C					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

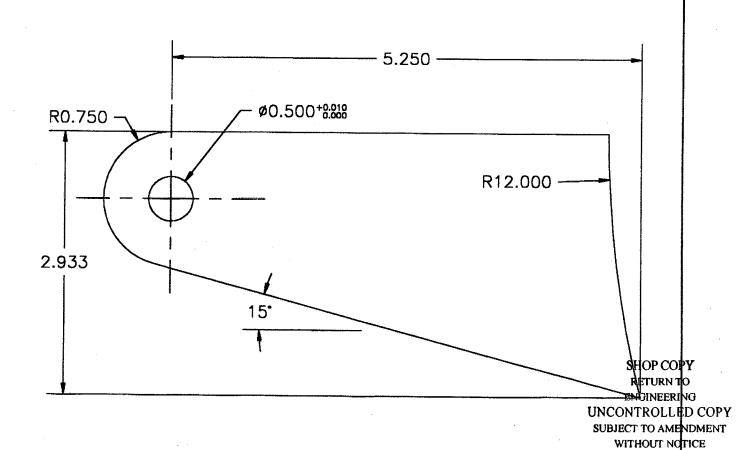




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	CHEC B	1	D2253	SHEET	REV. C
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	С	95.12.22	REMOVED BUSHING		

RELEASED 49.10.12 KE

D2253-1 M/F 1/8 THICK 304/316 SS



Copyright 1994 by DART AERO ACCESSORIES INC

DARTAEROSPACE LTD	Work Order: 4089	4
Description:	Part Number: Days	3-1
Inspection Dwg: D 2253- Rev: C	Page	1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing	Drawing Tolerance Dimension Dimension		Accept	Reject	Method of Inspection	Comments
		Dimension			mapection	
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Date:	8-8-17	Date:	04 69	5/12		Date:		4

ſ	Rev	Date	Change	Revised by	Approved
Ī	Α		New Issue	KJ/JLM	